Shipbuilding equipment



Holmatro, established in the Netherlands in 1967, originally traded high-pressure hydraulic equipment for the shipbuilding industry. Today, we design, develop, manufacture and supply high-pressure hydraulic industrial equipment, rescue equipment and marine equipment for specialised industries worldwide.

Holmatro industrial products are innovative, of high quality and above all effective under diverse conditions. With offices in the Netherlands, the USA, China and Poland including an extensive dealer network, we are dedicated to producing high-performance solutions for specific markets and applications.

www.holmatro.com

Mastering power

Holmatro products are ultimately based on the ground rule that forces can only be applied usefully when controlled effectively. This is true for operating industrial equipment, which involves the deployment and control of forces for heavy industrial applications. With rescue equipment it is of vital importance to perform rescue operations in a controlled, precise and meticulous manner. And our marine equipment is used to master natural forces and put them to work in sailing. We have captured this vision in two words: 'mastering power'

Guaranteed quality

Our experience and in-house engineering knowledge enable us to provide you with expert advice on both products and applications. All of our products are designed, manufactured and serviced to the highest quality and reliability standards. Because they are expected to operate under extreme conditions, Holmatro industrial tools are extensively tested before they are allowed to prove themselves in practice. They are subjected to the strictest possible quality standards in areas such as durability, side loading, mechanical deformation and overpressure.

Supported by dealers

Our worldwide dealer network guarantees the same quality standards. Fully trained in our own training centre, Holmatro dealers are your warranty for optimum service and advice.









Shipbuilding equipment

As of 1967 Holmatro Industrial Equipment has been supplying and manufacturing mechanical as well as highpressure hydraulic equipment for the shipbuilding industry. From experience we have gained an understanding of the industry's high demands regarding equipment quality, strength and durability.

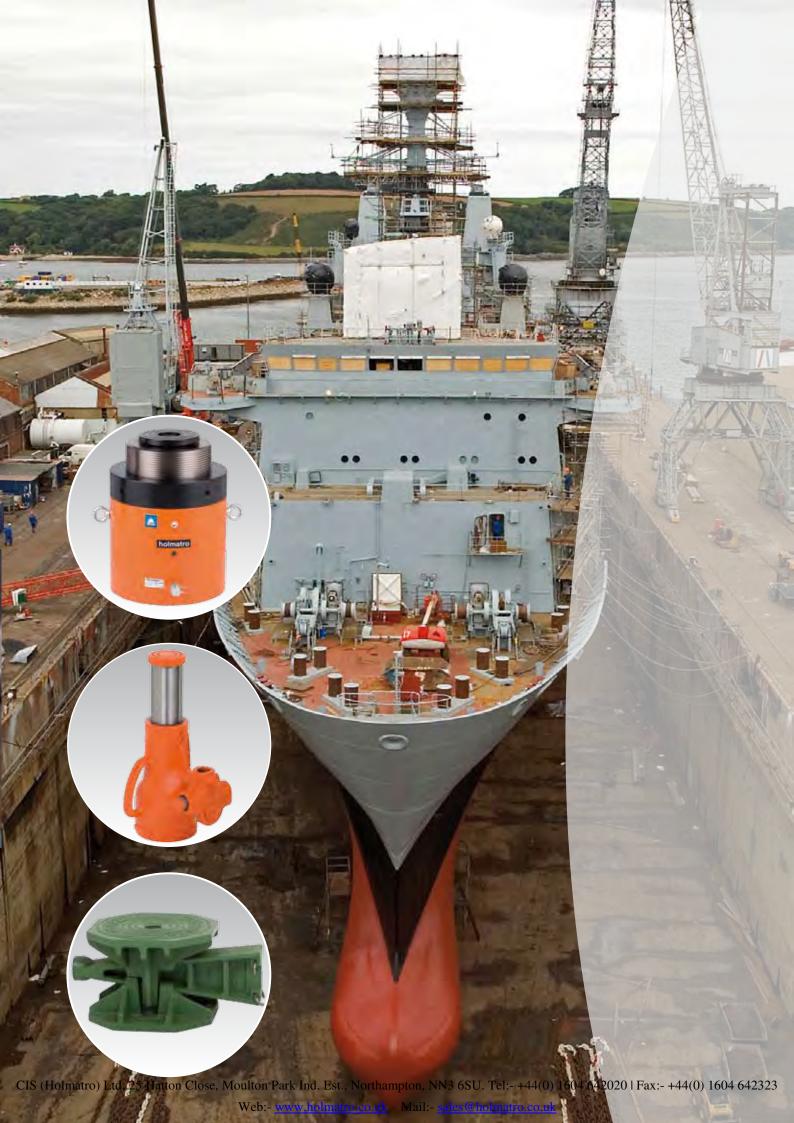
From the early construction stages to the actual ship launching we offer reliable solutions to control and shift heavy loads in a safe and easy manner. These solutions include wedges for ship stabilization, pulling cylinders to pull together ship sections, cylinder sets for propeller mounting and custom-made ship launching sets.

Next to shipbuilding equipment Holmatro offers a wide range of hydraulic lifting, pulling, bending and cutting solutions for various industrial applications. This brochure shows just a few of the possible uses of our high-pressure hydraulic, pneumatic and mechanical tools. In reality there are many more, and new applications are found every day.

Feel free to contact us or please visit our website for more information on our industrial equipment and systems.









Select	tion list h	ydraulic	cylinders				↓
capacity	closed height	stroke	oil content *	weight	return + remark	model	art.no.
tons	mm	mm	cm ³	kg			
5	46	15	6.6	1.1	gravity	HFJ 5 G 1.5	100.111.001
	157	75	50	1.5	spring	HTJ 5 S 7.5	100.112.003
	202	120	80	1.7	spring	HTJ 5 S 12	100.112.004
10	49	41/20	118	4.5	gravity + telescopic	HFJ 10/30 G 4	100.111.005
	52	15	13.8	1.9	gravity	HFJ 10 G 1.5	100.111.011
	107	25	35	2.2	spring	HJ 10 S 2.5	100.112.007
	110	50	69	2.4	gravity	HJ 10 G 5	100.112.012
	135	50	69	2.6	spring	HTJ 10 S 5	100.112.020
	185	100	138	3.6	spring	HTJ 10 S 10	100.112.015
	202	60	83	3.5	spring	HCJ 10 S 6	100.112.062
	255	150	207	4.7	spring	HTJ 10 S 15 C	100.112.022
	270	150	210	5.9	gravity + lock nut	HJ 10 G 15 SN	100.082.003
	292	150	207	5.1	spring	HCJ 10 S 15	100.112.063
	305	200	276	5.7	spring	HTJ 10 S 20	100.112.097
	310	150	207/102	6.1	hydraulic	HCJ 10 H 15	100.122.066
	398	250	345	7.2	spring	HCJ 10 S 25	100.112.064
20	54	15	28.3	3.0	gravity	HFJ 20 G 1.5	100.112.004
20	102	50	141	3.8	0 ,	HJ 20 G 5	100.112.032
		111/55		12.5	gravity		100.112.1032
05	140		554		gravity + telescopic	HJ 20/50 G 11	
25	116	25	83	4.4	spring	HJ 25 S 2.5	100.112.008
	137	50	166	5.2	spring	HTJ 25 S 5	100.112.098
	187	100	332	6.8	swpring	HTJ 25 S 10	100.112.042
	237	150	498	8.5	spring	HTJ 25 S 15 C	100.112.026
	283	150	498	14.0	gravity + lock nut	HJ 25 G 15 SN	100.082.002
	323	150	498	10.5	spring	HCJ 25 S 15	100.112.065
	335	150	498/260	12.7	hydraulic	HCJ 25 H 15	100.122.067
	360	250	830	12.7	spring	HTJ 25 S 25	100.112.027
	460	350	1162	17.5	spring	HTJ 25 S 35	100.112.028
	475	250	829/432	18.2	hydraulic	HCJ 25 H 25	100.122.068
30	33	5	22	3.4	gravity	HFJ 30 G 0.5	100.111.051
	48	15	66	4.7	gravity	HFJ 30 G 1.5	100.111.052
	120	60	265	6.0	gravity	HJ 30 G 6	100.112.054
50	45	5	34	7.2	gravity	HFJ 50 G 0.5	100.111.071
	134	25	177	12.3	spring	HJ 50 S 2.5	100.112.009
	142	60	425	12.5	gravity	HJ 50 G 6	100.112.073
	150	61	432	7.0	air + aluminium	HLJ 50 A 6	100.112.060
	152	50	354	14.0	spring	HJ 50 S 5	100.112.072
	196	104	737	9.0	air + aluminium	HLJ 50 A 10	100.112.059
	206	100	709	17.4	spring	HJ 50 S 10	100.112.077
	257	150	1064	22.0	spring	HJ 50 S 15	100.112.074
	282	150	1064	27.0	gravity	HJ 50 G 15	100.112.035
	282	150	1064/309	27.0	hydraulic	HJ 50 H 15	100.122.002
	307	150	1065	24.0	gravity + lock nut	HJ 50 G 15 SN	100.082.001
	363	250	1773	30.0	spring	HJ 50 S 25	100.112.076
	463	300	2127	39.5	gravity	HJ 50 G 30	100.112.036
	463	300	2127/620	44.0	hydraulic	HJ 50 H 30	100.122.022
75	347	150	1559	48.0	gravity	HJ 75 G 15	100.112.037
	347	150	1559/755	48.0	hydraulic	HJ 75 H 15	100.122.003
	397	300	3117	66.0	gravity	HJ 75 G 30	100.112.038



6







Aluminium cylinder HLJ 50 A 10



capacity	closed height	stroke	oil content *	weight	return + remark	model	art.no.
tons	mm	mm	cm ³	kg			
100	64	5	72	15.5	gravity	HFJ 100 G 0.5	100.111.09
	74	15	215	18.0	gravity	HFJ 100 G 1.5	100.111.09
	158	60	860	18.5	gravity	HJ 100 G 6	100.112.09
	162	50	715	29.0	spring	HJ 100 S 5	100.112.09
	170	50	715/283	63.0	hydraulic	HJ 100 H 5	100.122.00
	226	100	1430	40.0	spring	HJ 100 S 10	100.112.09
	309	150	2145	55.8	gravity	HJ 100 G 15	100.112.03
	309	150	2145/848	58.0	hydraulic	HJ 100 H 15	100.122.05
	312	150	2145	55.0	spring	HJ 100 S 15	100.112.09
	323	150	2150	71.0	gravity + lock nut	HJ 100 G 15 SN	100.082.00
	497	300	4290	88.6	gravity	HJ 100 G 30	100.112.04
	497	300	4290/1695	92.0	hydraulic	HJ 100 H 30	100.122.05
150	80	15	321	28.0	gravity	HFJ 150 G 1.5	100.111.11
	317	150	3207	74.6	gravity	HJ 150 G 15	100.112.04
	317	150	3207/1650	76.0	hydraulic	HJ 150 H 15	100.122.06
	502	300	6414	125.3	gravity	HJ 150 G 30	100.112.04
	502	300	6414/3300	128.0	hydraulic	HJ 150 H 15	100.122.06
	363	150	3207	101.0	spring + lock nut	HJ 150 G 15 SN	100.112.13
200	327	150	4253	120.0	gravity	HJ 200 G 15	100.112.04
	327	150	4253/1238	121.0	hydraulic	HJ 200 H 15	100.122.07
	507	300	8505	184.0	gravity	HJ 200 G 30	100.112.04
	507	300	8505/2475	186.0	hydraulic	HJ 200 H 30	100.122.07
300	377	150	6225	238.0	gravity	HJ 300 G 15	100.112.05
	377	150	6225/1965	240.0	hydraulic	HJ 300 H 15	100.122.08
	542	300	12450	257.0	gravity	HJ 300 G 30	100.112.09
	542	300	12450/3930	360.0	hydraulic	HJ 300 H 30	100.122.08
400	402	150	7950	322.0	gravity	HJ 400 G 15	100.112.10
	402	150	7950/3238	325.0	hydraulic	HJ 400 H 15	100.122.09
	552	300	15900	408.0	gravity	HJ 400 G 30	100.112.05
	552	300	15900/6476	413.0	hydraulic	HJ 400 H 30	100.122.09
500	442	150	10605	386.0	gravity	HJ 500 G 15	100.112.13
	442	150	10605/5400	390.0	hydraulic	HJ 500 H 15	100.122.04
	587	300	21210	511.0	gravity	HJ 500 G 30	100.112.13
	587	300	21210/10800	520.0	hydraulic	HJ 500 H 30	100.122.03

Selec	Selection list aluminium cylinders								
capacity	closed height	stroke	oil content *	weight	return + remark	model	art.no.		
tons	mm	mm	cm ³	kg					
20	164	50	142	3.1	spring	HAC 20 S 5	100.112.150		
	214	100	283	3.9	spring	HAC 20 S 10	100.112.149		
	264	150	424	4.6	spring	HAC 20 S 15	100.112.137		
30	182	50	209	4.8	spring	HAC 30 S 5	100.112.156		
	232	100	418	6.0	spring	HAC 30 S 10	100.112.155		
	282	150	629	7.0	spring	HAC 30 S 15	100.112.143		
50	183	50	355	8.1	spring	HAC 50 S 5	100.112.154		
	233	100	709	9.9	spring	HAC 50 S 10	100.112.153		
	283	150	1063	11.1	spring	HAC 50 S 15	100.112.144		
100	228	50	716	19.7	spring	HAC 100 S 5	100.112.152		
	278	100	1432	23.3	spring	HAC 100 S 10	100.112.151		
	328	150	2147	26.9	spring	HAC 100 S 15	100.112.142		

Hydraulic cylinders

Flat cylinder HFJ 100 G 0.5

Double acting cylinder HJ 300 H 15

0 88





Aluminium cylinder HAC 50 S 10



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Select	Selection list hollow plunger cylinders								
capacity	ø hole in plunger	closed height	stroke	oil content *	weight	return	model	art.no.	
tons	mm	mm	mm	cm ³	kg				
5	17	87	25	19	1.9	spring	HHJ 5 S 2.5	100.111.002	
12	21	156	50	88	7.8	spring	HHJ 12 S 5	100.111.021	
	21	298	150	264	11.0	spring	HHJ 12 S 15	100.111.029	
17	27	214	50	118	7.3	spring	HHJ 17 S 5	100.112.023	
20	27	182	50	156	8.6	spring	HHJ 20 S 5	100.112.033	
	27	389	150	467	18.0	spring	HHJ 20 S 15	100.112.030	
30	33	120	50	204	10.0	gravity	HHJ 30 G 5	100.111.053	
	33	226	75	306	15.0	spring	HHJ 30 S 7.5	100.112.055	
	33	362	150	612	25.0	spring	HHJ 30 S 15	100.112.034	
	33	287	150	613 / 274	23.0	hydraulic	HHJ 30 H 15	100.122.045	
45	39	388	150	945	35.5	spring	HHJ 45 \$ 15	100.112.061	
60	45	272	75	636	34.5	spring	HHJ 60 \$ 7.5	100.112.081	
	45	334	200	1696/1256	40.0	hydraulic	HHJ 60 H 20	100.122.031	
100	54	265	100	1415/982	53.0	hydraulic	HHJ 100 H 10	100.122.051	
	54	395	200	2830/1964	78.0	hydraulic	HHJ 100 H 20	100.122.053	
110	80**	315	75	1155	78.5	spring	HHJ 110 S 7.5	100.112.101	

= press / retract = 54 optioneel

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HHJ 11 S 15



Pulling cylinders					\checkmark
model		HPJ 11 S 15	HPJ 30 S 15	HPJ 60 S 15	HPj 100 H 15
art.no.		100.131.001	100.131.011	100.131.021	100.131.031
return		spring	spring	spring	hydraulic
tonnage push / pull	tons	11/-	30 / -	60 / -	100 / 130
stroke length without / with protection spring	mm	150 / 120	150 / 120	150 / 120	150 / 120
capacity pull / push	tons	11.5 / -	30.5 / -	62.2 / -	97.3 / 129.7
effective pressure area pull / push	cm ³	15.7 / -	41.5 / -	84.8 / -	132.5 / 176.7
oil content pull / push	cm ³	236 / -	623 / -	1272 / -	1988 / 2651
weight	kg	11.5	26	45	75
maintenance set	art.no.	100.133.001	100.133.051	100.133.101	100.133.151
recommended pump 1.		HTW 300 B	HTW 1800 B	HTW 1800 B	HTW 1800 B + M 321
recommended pump 2.		HTS 550 A	HTW 1800 B	EHW 1650 RC	Vari pump
pressure gauge		A 510	A 510	A 510	A 510

HPJ 30 S 15 - clevis eyes and protection spring





HPJ 11 S 15 - pulling eyes and protection spring

Hydraulic pumps

Hand pump - single-stage - single-acting						
model		HTS 550 A				
art.no.		100.541.022				
operating force max.	kg	50				
output per stroke	cm ³	3				
oil content	cm ³	550				
weight incl. oil	kg	6				

Hand pumps - two-stage - single-acting									
model		HTW 300 B	HTW 700 A	HTW 2200 A					
art.no.		100.441.003	100.441.013	100.542.003					
operating force max.	kg	31	52	40					
output / stroke 1st stage	cm ³	5	11	13					
output / stroke 2nd stage	cm ³	1	2	2.5					
max. pressure 1st stage	bar	30	30	30					
oil content	cm ³	300	700	2200					
weight incl. oil	kg	4	8	13.3					

HTS 550 A

HTW 700 A



Hand or foot pumps - two-stage - single- or double-acting									
model		HTW 1800 B	FTW 1800 B	HTW 2800 B	FTW 2800 B	HTW 5800 B	FTW 5800 B	HTW 8800 B	FTW 8800 B
art.no.		100.141.005	100.141.008	100.141.002	100.141.009	100.141.004	100.141.010	100.141.006	100.141.007
operating force max.	kg	36		36		36		36	
output / stroke 1st stage	cm ³	28		28		28		28	
output / stroke 2nd stage	cm ³	2.3		2.3		2.3		2.3	
max. pressure 1st stage	bar	45		45		45		45	
oil content	cm ³	1800		2800		5800		8800	
weight incl. oil (HTW)	kg	9.3	9.5	11.5	11.7	15	15.2	22.5	22.7

HTW 1800 B



HTW 8800 B



Acces	Accessories hand pumps							
model	art.no.	description						
M 321	100.181.321	double-acting control valve: H/FTW 1800 - 2800 - 5800 - 8800 pumps can be made suitable for double-acting tools or cylinders by mounting this valve						
A 500	100.582.500	universal pressure gauge 0 - 720 bar, housing Ø 100 mm; connection: 1/2" NPT male thread						
-	350.581.160	rubber protection cover, suitable for Ø 100 mm pressure gauges						
A 108	100.181.108	pressure gauge adaptor with 1 x 3/8"NPT female thread, 1 x 3/8" NPT male thread and 1/2" NPT female thread for pressure gauge						
H 2 SOU	100.572.102	2 m hose with male coupler on one side; other hose lengths available						
SMV 2	100.182.322	single-acting manifold for accurate control of the oil flow; manifolds for use with more cylinders or double-acting systems are available						
M 306	100.182.306	pressure gauge adaptor indicates the pressure of port A or B, depending on the assembly, only in combination with M321						
M 307	100.181.307	pressure gauge adaptor indicates the pressure of port A or B depending on which is the highest, only in combination with M321						
-		foot plate for pumps HTW 1800 – 2800 – 5800 – 8800 can be ordered separately						



Compact electric-powered pump							
model		EHW 1650 RC					
art.no.		100.551.001					
pump type		2-stage radial					
pump output - 1st stage unloaded	cm ³ / min	2000					
pump output - 2nd stage	cm ³ / min	250					
working pressure max.	bar	720					
oil content	cm ³	1650					
motor		230 V 50/60 Hz					
remote control		15 V					
max. power motor	kW	0.35					

kg

11.6

Options:

- 1. needle valve for controlled return of oil
- 2 pressure gauge

weight incl. oil

3. needle valve + pressure gauge

Compact air-powered pumps								
model		AHS 1400 FS	AHS 1400 D					
art.no.		100.602.001	100.602.002					
suitable for		single-acting	double-acting					
working pressure	bar	0 - 720	0 - 720					
air pressure	bar	0 - 8.5	0 - 8.5					
pump output - unloaded	l / min	960	960					
pump output - loaded	l / min	410	410					
air consumption - unloaded	l / min	700	700					
air consumption - loaded	l / min	580	580					
oil content	cm ³	1400	1400					
weight incl. oil	kg	6.5	9.6					

Features / Benefits

- compact construction, can be used anywhere
- lightweight
- can be used in all positions
- suitable for single-acting cylinders and tools like cable cutters and nut crackers

Hydraulic pumps

• standard with waterproof (IP 54) remote control

EHW 1650 RC



Features / Benefits

- · compact construction, can be used anywhere
- lightweight
- safe as the oil pressure is maintained if the air pressure drops
- no sparks, suitable for areas with explosion danger
- · low noise level through built-in sound baffle
- low energy consumption as pump stops when maximum pressure has been reached



Vari pumps Numerous models to suit every need for single- or double acting hydraulic tools Vari pump Vari pump • petrol-powered, air-powered (8 bar), electric-powered (230V-50Hz-1ph or 400V-50Hz-3ph) single-stage, two-stage for connection of 1 tool, 2 tools or more tools output levels from 0.6 to 5 litres per minute • oil contents from 6 to 50 litres holmatro noimatro **Features / Benefits** high operating speed safe: - oil pressure is maintained if power source fails - pressure-controlled non-return valve protects against For more information on available vari pump models or for assistance in selecting a specific model, please pressure drop • many accessories available: valves, gauges, carrying and contact your local Holmatro dealer protection frames, connecting blocks etc.

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Propellor set cylinders							
model		HY 100 G 1 U	HY 100 G 3.5 U				
art.no.		120.012.001	120.012.011				
effective pressure area	Cm ²	50.27	50.27				
oil content	cm3	51	176				
weight	kg	6.0	8.1				
stroke	mm	10	35				

Selection max. number of cylinders for propellor shaft diameter

propellor shaft dia.		number of cylinders*	max. available capacity		city
mm	inch	(maximum)	tons	kN	sh. tons
200	8	7	700	6867	770
250	10	8	800	7848	880
300	12	9	900	8829	990
350	14	10	1000	9810	1100
400	16	11	1100	10791	1210
450	18	12	1200	11772	1320
500	20	13	1300	12753	1430
550	22	14	1400	13734	1540
600	24	15	1500	14715	1650
650	16	15	1500	14715	1650
700	28	16	1600	15696	1760
750	30	17	1700	16677	1870
800	32	18	1800	17658	1980
850	34	19	1900	18639	2090
900	36	20	2000	19620	2200
950	38	21	2100	20601	2310
1000	40	22	2200	21582	2420

* one or more link plates model Y200 may be required to match the number of cylinders with the propeller shaft diameter

Pump 2000 bar - two stage - single-acting 🛛 🗸 🗸				
model		HTWY 2300		
art.no.		120.442.001		
output / stroke 1st stage	cm ³	31		
output / stroke 2nd stage	cm ³	1.6		
max. pressure 1st stage	bars	30		
max. working pressure	bars	2000		
tank content	cm ³	2300		
weight incl. oil	kg	16		
maintenance set		120.443.001		

Features / Benefits 100 tons per cylinder

- closed height from 49 mm
- stroke length 10 35 mm
- working pressure 2000 bars (200 Mpa)
- compact, lightweight
- fit any desired shaft diameter
- cylinders are equipped with 2 female couplers model Y 218

HY 100 G 1 U

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Hydraulic hoses 2000 bar							
	hos	e with 2 male couplers,	model Y 219		hose with M14 x x1.5 (2x)		
colour		blue		blue			
safety ratio		2 1/2 : 1			2 1/2 : 1		
model	Y 1.5 MKU	Y 3 MKU	Y 5 MKU	Y 1.5 MK	Y 3 MK	Y 5 MK	
art.no.	120.572.115	120.572.130	120.572.150	120.571.115	120.571.130	120.571.150	
length m	1.5	3.0	5.0	1.5	3.0	5.0	





Mechanicai Jacks							
model		JJ 1015	JJ 1513	JJ 2513	JJ 3513	JJ 5013	JJ 10011
art.no.		200.401.001	200.401.011	200.401.021	200.401.031	200.401.041	200.401.051
capacity	ton / kN	10/98.1	15 / 147.2	25 / 245.3	35 / 343.4	50 / 490.5	100/981.0
closed height	mm	280	255	255	280	290	310
stroke length	mm	150	125	125	130	130	105
base Ø	mm	108	113	127	147	166	235
handle bar (Ø x length)	mm	25 x 600	25 x 710	25 x 900	30 x 1000	30 x 1200	30 x 1500
weight	kg	12	12	16	24	31	72

JJ 1513

JJ 2513





Features / Benefits

- safe, self-locking
- can be used in all positions
- resistant to heavy duty working conditions of long duration
- for use in areas where welding is being done
- suitable for underwater use
- pratically maintenance free



Mechanical pulli	ng jack		
model		PL 2510	
art.no.		200.421.001	
capacity	ton / kN	25 / 245.3	
length, retracted plunger	mm	775	
stroke length	mm	100	
handle bar (Ø x length)	mm	25 x 700	
weight	kg	32	

Features / Benefits

- safe, self-locking
- can be used in all positions
- resistant to heavy duty working conditions of long duration
- for use in areas where welding is being done
- suitable for underwater use
- pratically maintenance free

PL 2510





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Ship wedges			\checkmark
model		W 50	W 80
art.no.		500.501.050	500.501.080
static load capacity	ton / kN	50 / 490.5	80 / 784.8
max. height	mm	225	340
min. height	mm	185	270
dimensions	mm	245 x 260	315 x 345
weight	kg	28	58

W 50



Ship launching sets

Holmatro offers custom-made hydraulic cylinder sets to launch ships sideways in an extremely controlled manner. One set consists of a cylinder equipped with an electric dump valve, a hand pump with a pressure gauge and a 5-metre hose, and a 5-litre tank with a large connecting hose. Depending on the circumstances and the dimensions of the ship, 4, 6 or 8 of these launching sets are required.

The procedure: Before launching the ship all support materials such as ship wedges are knocked away. The ship now only rests on a number of slides, supported by blocks which are held back by the cylinder sets. The cylinders are installed with the plungers presses outward. This is done with the help of the hand pumps. Each cylinder is connected to a tank by means of a large diameter hose. The system remains under pressure by keeping the electric dump valves on the cylinder in closed position. The actual launching is started by opening the dump valves simultaneously from a safe distance, after which the oil flows from the cylinders into the tanks. This instant, yet carefully controlled pressure release makes the ship slide down evenly, while the cylinder plungers retract through the ship's weight. In a matter of seconds the cylinders topple over and the ship lands in the water safely.

Features / Benefits

- releases with one blow under full load
- robust
- resistant to heavy duty working conditions of long duration
- for use in areas where welding is being done
- maintenance free



Features / Benefits

- working pressure 720 bar (72 Mpa)
- capacity according to customer specification
- stroke length according to customer specification
- other pump types acvailable besides hand pump
- supplied with electric valve on every single jack
- · simultaneous, electrically-controlled operation makes the ship slide down evenly

Ship launching set









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Lifting bags - models 1 up to 18

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model		HLB 1	HLB 3	HLB 5	HLB 10	HLB 12	HLB 18
art.no.		350.321.003	350.321.004	350.321.006	350.321.007	350.321.008	350.321.009
working pressure	bar	8	8	8	8	8	8
max. effective lifting force	tons / kN	1 / 10	3.7 / 35	5.1 / 50	10.2 / 100	12.2 / 120	18.3 / 180
max. inflation height	mm	80	130	150	215	225	240
dimensions (L x B)	mm	150 x 150	228 x 228	270 x 270	380 x 380	408 x 408	660 x 360
weight	kg	0.6	1.5	2	3.8	5	6.8
thickness incl. profile	mm	22	22	22	25	25	25
air content (8 bar)	L	6.3	16.2	22.5	76.5	90	171
water content (8 bar)	L	0.7	1.8	2.5	8.5	10	19

Lifting bags - models 20 up to 67

Lining bags - models 20 up to 67							
model		HLB 20	HLB 24	HLB 29	HLB 32	HLB 40*	HLB 67*
art.no.		350.321.010	350.321.012	350.321.017	350.321.013	350.321.014	350.321.015
working pressure	bar / Mpa	8	8	8	8	8	8
max. effective lifting force	tons / kN	20.3 / 200	24.4 / 240	30.6 / 300	32.8 / 320	40.7 / 400	68 / 670
max. inflation height	mm	290	215	348	380	405	520
dimensions (L x B)	mm	508 x 508	310 x 1000	611 x 611	658 x 658	714 x 714	908 x 908
weight	kg	6.7	9.5	9.8	13	15.1	23.5
thickness incl. profile	mm	25	25	25	25	25	25
air content (8 bar)	L	189	216	373.5	450	558	1206
water content (8 bar)	L	21	24	41.5	50	62	134

* supplied with carrying straps



Features / Benefits

- small overall dimensions
 - compact when empty
 - unique lowered insertion edges
- made of aramid reinforced rubber
 - highly flexible
 - adaptable to various types of surfaces
 - maximum grip on all surfaces
 - proven durability
- very low maintenance
- high lifting force
- even distribution of pressured power
- suitable for many applications
 - interchangeable with conventional mechanical systems
 - easy to position under all conditions
 - inflatable with air, water and oil

Accesso	Accessories lifting bags						
model	art.no.	description	model	art.no.	description		
AH 5 YU	350.572.006	hose yellow, 5m	AH 10 YU	350.572.009	hose yellow, 10m		
AH 5 BU	350.572.007	hose blue, 5m	AH 10 BU	350.572.011	hose blue, 10m		
AH 5 RU	350.572.008	hose red, 5m	AH 10 RU	350.572.012	hose red, 10m		
SCV 10 U	350.582.042	control unit (single), sa	afety valves set at 8.5 b	ar			
DCV 10 U	350.582.034	control unit (double), s	control unit (double), safety valves set at 8.5 bar				
TCV 10 U	350.582.059	control unit (triple), sa	control unit (triple), safety valves set at 8.5 bar				
QCV 10 U	350.582.060	control unit (quadruple	control unit (quadruple), safety valves set at 8.5 bar				
HDC 10 AU	350.182.003	synthetic control box	(bar), safety valves set a	at 8.5 bar			
HDC 10 AJU	350.182.004	synthetic control box	(Mpa), safety valves set	at 8.5 bar			
-	350.582.035	shut-off hose with safety valves set at 8.5 bar					
UAS 10	350.582.050	air adapter set for con box	air adapter set for connection on various air sources; delivered in synthetic carrying/storage box				









Pneumatic airmover		\checkmark
model		HAM 125
art.no.		310.011.125
air displacement capacity at 8 bar	m³/min	32
air displacement capacity at 6 bar	m³/min	30
air consumption at full load	m³/min	1.2
weight	kg	3

HAM 125



Access	Accessories / fittings				
model	art.no.	description			
B 155	390.511.005	hose pillar 3/8"NPT, 13 mm			
H 125 7.5	310.571.126	harmonica hose, ø 125 mm, length 7.5 metres			
B 125	390.521.041	hose clamp, ø 125 mm			
H 125 5	310.571.050	ventilator hose, ø 50 mm, length 5 metres			
B 325	390.521.040	hose clamp, ø 50 mm			
B 322	310.081.001	manifold, 3x ø 50 mm			
B 323	310.581.001	mouthpiece, rectangular			
B 324	310.581.002	mouthpiece, round			

Features / Benefits

- working pressure 4-10 bar (0.4 1 Mpa)
- works according to venturi principle
- no moving or wearing parts
- safe, explosion free
- lightweight, easy to use
- proportionally adjustable suction force by varying working pressure
- low noise level, only 76 dB at max. capacity
- starts and stops immediately

Applications

- extraction of:
 - welding vapour, if required from 3 places simultaneously using a manifold

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- dangerous vapours from boilers, ovens, tanks, etc.
- clean air supply to closed work areas
- · ventilation os closed work areas, cooling of vulnerable parts
- atomization of liquids
- discharge of smoke, steam or vapour from solvents, paint, etc.
- can be used as extension of a central ventilation system, e.g. by means of hose length 20-50 m, ø 125 mm

Also available in the Holmatro product range:

